

Work Order ID 56471

Wednesday, February 24, 2010 12:42:47 PM

Page 1

Item ID: D2596

Accept

Revision ID:

Item Name: Web, 205 Skidtube

Start Date: 2/25/2010 Start Qty: 4.00

Required Date: 3/4/2010 Req'd Qty: 4.00

Reference:

Approvals:

Process Plan: MF

Date: 10-2-24

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2596

Rev D

100

0.00



Skidtubes

Skidtubes

Memo

0.00

Skidtubes

1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes
#30 3- Open to 0.630" diameter as per Dwg D2596 4- Deburr

④

10/2/24

110

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

④

11/2/25

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

④

BE 10/02/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 4b.

0.00



Packaging

Memo

0.00

Packaging

④ML/2125

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/02/2010MF10-2-25

Dart Aerospace Ltd

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Picklist Print

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Page 1

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Parent Item: D2596



Parent Item Name: Web, 205 Skidtube

Start Date: 2/25/2010

Required Date: 3/4/2010

Comments: IPP: D 99.02.02 Changed QA to QC, Added Step 6 and Cost DM
IPP Rev:E 07-07-09 Incorporated DEO 9183 JLM

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2500-3-100		Manufactured	No			100	Each	186.0000	4.0000			
Ext'n - I' Beam Web 4"												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

186

40196

16

51957

170

4

11/10/2124

Dart Aerospace Ltd

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DART AEROSPACE LTD
HAMKESBURY, ONTARIO, CANADA

HAWKESBURY, ONTARIO, CANADA

DRAWN BY

APPROVED

DRAWING NO.

0

D2596

SHEET 1 OF 1

07.04.17

205 WEB

1:20

A

NEW ISSUE

Q

Ø0.63 HOLL

Ø0.63 HOLE WAS Ø0.56

Q

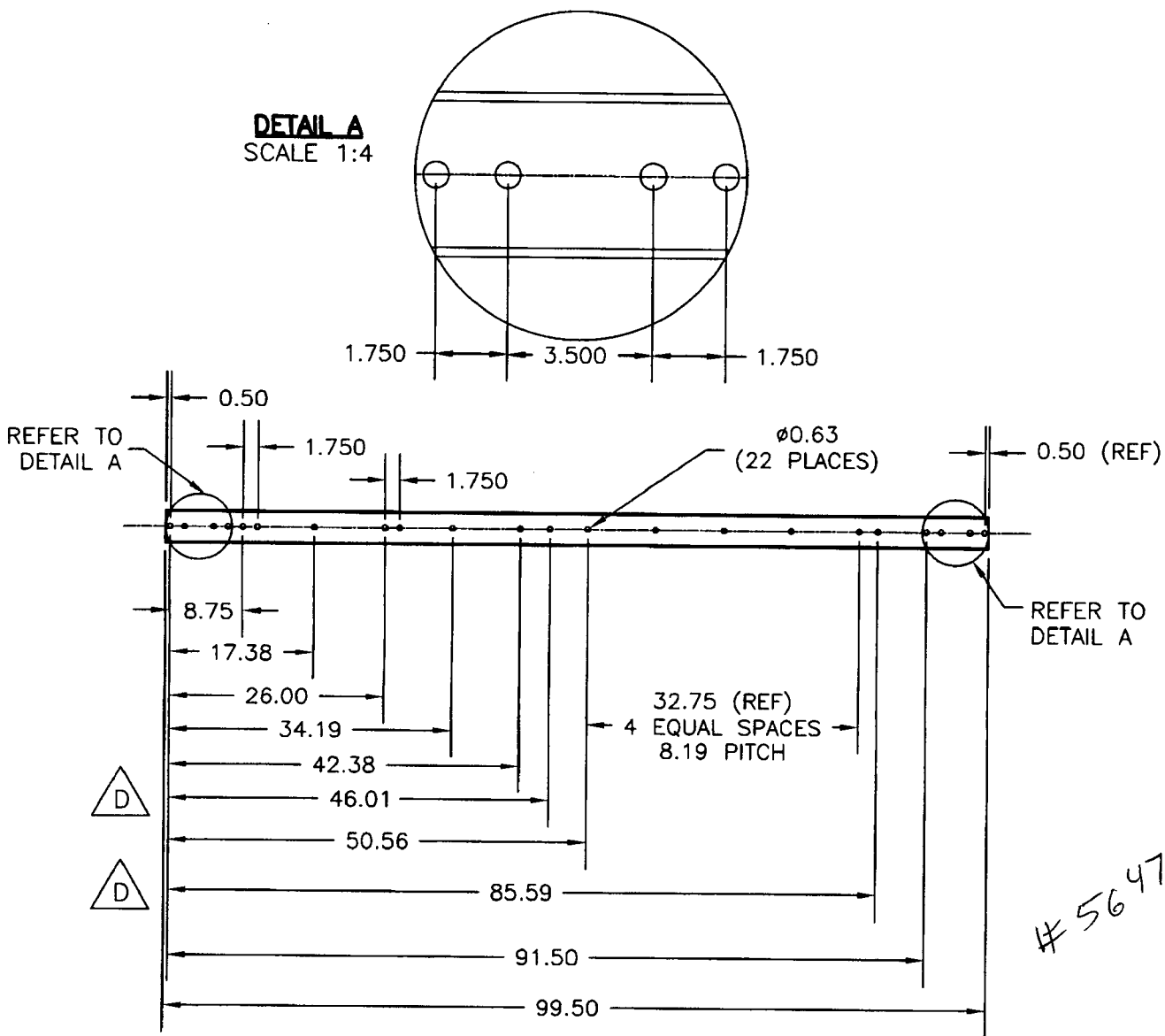
INCORPORATED DEO 9097

D

INCORPORATED DEO 9183

RELEASED
07 Dec 68

07 Dec 68



56471

D2596 WEB

- 1) MATERIAL: MAKE FROM D2500-3-100 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) DEBURR SHARP EDGES 0.010 TO 0.020

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